

Receiving Report

Date: 12/9/10
 Supplier: THYSON

Batch No: M/20931
 Dart P/O: 17767

Packing Slip: Yes ☒ No ☐
 Invoice: Yes ☐ No ☒
 Receipt: Cash ☐ Cr ☒

Release Note Attached: Yes ☒ No ☐ N/A ☐
 Waybill Attached: Yes ☐ No ☒ N/A ☐
 Shipment Complete: Yes ☒ No ☐ N/A ☐
 QC6 Inspection OK 12/9/11 N/A ☐
 Work Order N/A ☒

Discrepancies

Part Number	Description	Quantity Ordered	Quantity Received	Quantity Returned	Quantity Short	Comments

Initials of receiver (if shipment OK) Level 12

Production/Admin:
 Date: 12/9/10
 Received/Costing
 Initial

Location

Page 1 of 1

All amounts are calculated in domestic currency.

All Vendors PO ID PO17757 Receipt Dates from 9/5/2012 to 9/5/2012 All Line Item Types
All Item ID/GL/WOs All Rec. Employees All Currencies
Grouped by Vendor ID

[illegible]

Ship From:
THYSSENKRUPP MATERIALS NA
2821 LANGSTAFF ROAD
CONCORD, ONTARIO L4K 5C6
Tel: 905 669 9444 Fax: 9057389033

B I L L O F L A D I N G

No: PEC 783811
Ship Date 04Sep12 at 16:08 From PFW
Probill
Via VIM TRANSFER
FOB CONCORD
Frt PREPAID
Route 0- 0 Manifest
Vhcle Trailer
Slp STAN IVERS (905-532-1350)
Sold To: (20115)
DART AEROSPACE
1270 ABERDEEN ST
HAWKESBURY, ON K6A 1K7

Ship To: (1)
DART AEROSPACE
1270 ABERDEEN ST
HAWKESBURY, ON K6A 1K7
Tel: 613-632-9577 Fax: 613-632-1053

B I L L O F L A D I N G

1) Our Order PEC-484350- 1 Your PO # 17757
Part # QQ-A- 225/9 BAR Rel #
ALUMINUM SQUARE BAR 7075-T651
1.00" X 144.0000"

Heat Number Tag No
MA011007394 100921

Quantity PCS Wt LBS
12 FT 1 11

MTR

2) Our Order PEC-484350- 2 Your PO # 17757
Part # QQ-A-250/12 Rel #
ALUMINUM PLATE 7075T7351
1.250" THICK X 3.0000" X 144.5000"
*** BACK ORDER ***

TOTAL: Tags 1 PCS 1 LBS 11

MILL TEST REPORTS, PACKING SLIPS ARE TO SENT
WITH MATERIAL AND FAXED TO THE CUSTOMER PRIOR
TO SHIPPING.

ATTN: CHANTAL/LINDA

** ALL PACKING SLIPS MUST HAVE THE HEAT NUMBER **
** REFERENCED ON IT **

TOTAL 1 TUBE GW.13 LBS

*CUSTOMER PICK-UP HRS AT THYSSENKRUPP MATERIALS NA
CONCORD, ONT.* *** 9:00 AM TO 4:00 PM ***
**** TEL. 800-926-2600 ****

Page: 1Continued

TOUTES ERREURS ET/OU MARCHANDISES MANQUANTES DOIVENT ÊTRE
RAPPORTÉES IMMÉDIATEMENT.

ERRORS OR SHORTAGE MUST BE REPORTED IMMEDIATELY

RETOUR DE MARCHANDISES AVEC NOTRE NUMÉRO D'APPROBATION SEULEMENT.
MERCHANDISE MAY NOT BE RETURNED WITHOUT OUR APPROVAL NUMBER.

B I L L O F L A D I N G

Ship From:
 THYSSENKRUPP MATERIALS NA
 2821 LANGSTAFF ROAD
 CONCORD, ONTARIO L4K 5C6
 Tel: 905 669 9444 Fax: 9057389033

No: PEC 783811
 Ship Date 04Sep12 at 16:08 From PFW
 Probill
 Via VIM TRANSFER
 FOB CONCORD
 Frt PREPAID
 Route 0- 0 Manifest
 Vhcle Trailer
 Slp STAN IVERS (905-532-1350)
 Sold To: (20115)
 DART AEROSPACE

Ship To: (1)
 DART AEROSPACE

B I L L O F L A D I N G

 * WE STOCK STAINLESS STEEL *
 * PLEASE LET US QUOTE YOUR NEXT REQUIREMENT *

 ***PLEASE NOTE A \$25.00 ENERGY SURCHARGE WILL BE
 ADDED TO EVERY ORDER.***
 THYSSENKRUPP MATERIALS NA WILL CONDUCT THEIR
 INVENTORY, SEPT. 13 & 14/2012. THERE WILL BE NO
 CUSTOMER PICKUPS THOSE DAYS. HOWEVER, THE SALES
 OFFICE WILL REMAIN OPEN.

TOUTES ERREURS ET/OU MARCHANDISES MANQUANTES DOIVENT ÊTRE
 RAPPORTÉES IMMÉDIATEMENT.

ERRORS OR SHORTAGE MUST BE REPORTED IMMEDIATELY

RETOUR DE MARCHANDISES AVEC NOTRE NUMERO D'APPROBATION SEULEMENT.
 MERCHANDISE MAY NOT BE RETURNED WITHOUT OUR APPROVAL NUMBER.

Ship From:
THYSSENKRUPP MATERIALS NA
2821 LANGSTAFF ROAD
CONCORD, ONTARIO L4K 5C6
Tel: 905 669 9444 Fax: 9057389033

B I L L O F L A D I N G

No: PEC 784010
Ship Date 04Sep12 at 15:48 From PFW
Probill
Via VIM TRANSFER
FOB CONCORD
Frt PREPAID
Route 0- 0 Manifest
Vhcle Trailer
Slp STAN IVERS (905-532-1350)
Sold To: (20115)
DART AEROSPACE
1270 ABERDEEN ST
HAWKESBURY, ON K6A 1K7

Ship To: (1)
DART AEROSPACE
1270 ABERDEEN ST
HAWKESBURY, ON K6A 1K7
Tel: 613-632-9577 Fax: 613-632-1053

B I L L O F L A D I N G

1) Our Order PEC-484350- 2 Your PO # 17757
Part # QQ-A-250/12
ALUMINUM PLATE 7075T7351
1.250" THICK X 3.0000" X 144.5000"
Heat Number 271111 Tag No 535531

12' MTR
Quantity 3.01 SFT PCS 1 Wt LBS 56
Tags 1 PCS 1 LBS 56
TOTAL:

MILL TEST REPORTS, PACKING SLIPS ARE TO SENT
WITH MATERIAL AND FAXED TO THE CUSTOMER PRIOR
TO SHIPPING.
ATTN: CHANTAL/LINDA
** ALL PACKING SLIPS MUST HAVE THE HEAT NUMBER **
** REFERENCED ON IT **

BACK ORDER FROM OUR PREVIOUS B/L# 783811

TOTAL 1 BDL GW. 68 LBS

*CUSTOMER PICK-UP HRS AT THYSSENKRUPP MATERIALS NA
CONCORD, ONT.* *** 9:00 AM TO 4:00 PM ***
**** TEL. 800-926-2600 ****

* WE STOCK STAINLESS STEEL *
* PLEASE LET US QUOTE YOUR NEXT REQUIREMENT *

Page: 1Continued

TOUTES ERREURS ET/OU MARCHANDISES MANQUANTES DOIVENT ÊTRE
RAPPORTÉES IMMÉDIATEMENT
ERRORS OR SHORTAGE MUST BE REPORTED IMMEDIATELY
RETOUR DE MARCHANDISES AVEC NOTRE NUMERO D'APPROBATION SEULEMENT
MERCHANDISE MAY NOT BE RETURNED WITHOUT OUR APPROVAL NUMBER.

B I L L O F L A D I N G

Ship From:
 THYSSENKRUPP MATERIALS NA
 2821 LANGSTAFF ROAD
 CONCORD, ONTARIO L4K 5C6
 Tel: 905 669 9444 Fax: 9057389033

No: PEC 784010
 Ship Date 04Sep12 at 15:48 From PFW
 Probill
 Via VIM TRANSFER
 FOB CONCORD
 Frt PREPAID
 Route 0- 0 Manifest
 Vhcle Trailer
 Slp STAN IVERS (905-532-1350)
 Sold To: (20115)
 DART AEROSPACE

Ship To: (1)
 DART AEROSPACE

B I L L O F L A D I N G

***PLEASE NOTE A \$25.00 ENERGY SURCHARGE WILL BE
 ADDED TO EVERY ORDER.***

THYSSENKRUPP MATERIALS NA WILL CONDUCT THEIR
 INVENTORY, SEPT. 13 & 14/2012. THERE WILL BE NO
 CUSTOMER PICKUPS THOSE DAYS. HOWEVER, THE SALES
 OFFICE WILL REMAIN OPEN.

Page: 2 Last

TOUTES ERREURS ET/OU MARCHANDISES MANQUANTES DOIVENT ÊTRE
 RAPPORTÉES IMMÉDIATEMENT.

ERRORS OR SHORTAGE MUST BE REPORTED IMMEDIATELY

RETOUR DE MARCHANDISES AVEC NOTRE NUMÉRO D'APPROBATION SEULEMENT.
 MERCHANDISE MAY NOT BE RETURNED WITHOUT OUR APPROVAL NUMBER.



COPPER & BRASS SALES, INC.
5 STERLING DRIVE
WALLINGFORD CT

06492-2438



COPPER & BRASS SALES
P.O. BOX 5116
SOUTHFIELD MI

48086

CERTIFIED TEST REPORT

Constellium Rolled Products Ravenswood, LLC

COPPER&BR 974902 4776

INCLUSION SERIAL#: 20120627974902 PAGE 1 OF 4

CUSTOMER PURCHASE ORDER NO. & ITEM 5400139755				Constellium ORDER NO. 235-273445	
ALLOY 7075	CLAD. 00	TEMPER T7351	GAUGE 1.25000	WIDTH 60.500	LENGTH 144.500
ITEM ORDERED DIST. AEROSPACE/COMM. SPEC PLATE, SAWED MILL					
CUSTOMER SPECIFICATION EAC MS 1011E					
PART NUMBER ALFLR01024			BL NUMBER 974900		DATE SHIPPED 06/27/12
WEIGHT SHIPPED 10,125		NO. OF PIECES 9		GOVT. CONTRACT NO.	

CERTIFICATION
"Constellium Rolled Products, hereby certifies that metal shipped under this order has been inspected and found in conformance with the requirements of the applicable specifications as indicated herein. Any warranty is limited to that shown on Constellium Rolled Products' standard General Terms and Conditions of Sales. Test reports are on file, subject to examination."

Constellium Rolled Products Ravenswood, LLC
Rt 2 South, Century Road
P.O. BOX 68
RAVENSWOOD, WV 26164 USA

Rodney J. Felty
Rodney J. Felty - Laboratory Manager

LOT NUMBER	TEST DIRECTION	NO. OF TESTS	ULTIMATE STRENGTH K.S.I.		YIELD STRENGTH K.S.I.		ELONGATION %		COND % IACS										
			MIN.	MAX.	MIN.	MAX.	MIN.	MAX.	MIN	MAX									
271111	LT	2	72.6	72.8	61.4	62.6	12.5	13.0	39.8	40.1									
All material contained in lot 271111 was cast and manufactured in the USA.																			
271121	LT	2	***** T7351 72.9	73.0	62.2	62.5	12.5	13.0	39.7	40.4									
All material contained in lot 271121 was cast and manufactured in the USA.																			
271131	LT	2	73.1	73.4	62.2	62.5	12.5	13.0	40.0	40.4									
All material contained in lot 271131 was cast and manufactured in the USA.																			
ALL LOTS ON THIS CERTIFICATION ALSO CONFORM TO THE FOLLOWING REQUIREMENTS																			
ASTM B594 100% SONIC MINUS DEAD ZONE CLASS A																			
AMS4078J,ASTMB209-10,MMS159T,AMS-QQ-A-250/12,CMMP025																			
CHEM COMP	ALLOY	SILICON		IRON		COPPER		MANGANESE		MAGNESIUM		CHROMIUM		ZINC		TITANIUM		OTHERS	
		MIN.	MAX.	MIN.	MAX.	MIN.	MAX.	MIN.	MAX.	MIN.	MAX.	MIN.	MAX.	MIN.	MAX.	MIN.	MAX.	EACH MAX.	TOTAL MAX.
		SEE ACTUAL CHEMICAL COMPOSITION																	
		ALUMINUM REMAINDER																	

P-860-1550 (06/11)

OK 12/09/11



COPPER & BRASS SALES, INC.
5 STERLING DRIVE
WALLINGFORD CT
06492-2438



CERTIFIED TEST REPORT
Constellium Rolled Products Ravenswood, LLC
COPPER & BRASS SALES
P.O. BOX 5116
SOUTHFIELD MI 48086

COPPER&BR 974902 4776

INCLUSION SERIAL#: 20120627974902 PAGE 2 OF 4

CUSTOMER PURCHASE ORDER NO. & ITEM 5400139755		Constellium ORDER NO. 235-273445			
ALLOY 7075	CLAD. 00	TEMPER T7351	GAUGE 1.25000	WIDTH 60.500	LENGTH 144.500
ITEM ORDERED DIST. AEROSPACE/COMM. SPEC PLATE, SAWED MILL					
CUSTOMER SPECIFICATION EAC MS 1011E					
PART NUMBER ALFLR01024		B/L NUMBER 974900		DATE SHIPPED 06/27/12	
WEIGHT SHIPPED 10,125	NO. OF PIECES 9		GOVT. CONTRACT NO.		

CERTIFICATION
"Constellium Rolled Products, hereby certifies that metal shipped under this order has been inspected and found in conformance with the requirements of the applicable specifications as indicated herein. Any warranty is limited to that shown on Constellium Rolled Products' standard General Terms and Conditions of Sales. Test reports are on file, subject to examination."

Constellium Rolled Products Ravenswood, LLC
Rt 2 South, Century Road
P.O. BOX 88
RAVENSWOOD, WV 26164 USA

Rodney J. Felty
Rodney J. Felty - Laboratory Manager

LOT NUMBER	TEST DIRECTION	NO. OF TESTS	ULTIMATE STRENGTH K.S.I.		YIELD STRENGTH K.S.I.		ELONGATION %		COND % IACS										
			MIN.	MAX.	MIN.	MAX.	MIN.	MAX.	MIN	MAX									
			AMS-STD-2154, BSS 7055, GAMPS 9101, PS21211 CLASS A																
CHEM COMP	ALLOY	SILICON		IRON		COPPER		MANGANESE		MAGNESIUM		CHROMIUM		ZINC		TITANIUM		OTHERS	
		MIN.	MAX.	MIN.	MAX.	MIN.	MAX.	MIN.	MAX.	MIN.	MAX.	MIN.	MAX.	MIN.	MAX.	MIN.	MAX.	EACH MAX.	TOTAL MAX.
	SEE ACTUAL CHEMICAL COMPOSITION																		
	ALUMINUM REMAINDER																		

P-860-155D (06/11)

OK 12/09/11



COPPER & BRASS SALES, INC.
5 STERLING DRIVE
WALLINGFORD CT

06492-2438



CERTIFIED TEST REPORT
Constellium Rolled Products Ravenswood, LLC
COPPER & BRASS SALES
P.O. BOX 5116
SOUTHFIELD MI

48086

COPPER&BR 974902 4776

INCLUSION SERIAL#: 20120627974902 PAGE 3 OF 4

CUSTOMER PURCHASE ORDER NO. & ITEM 5400139755		Constellium ORDER NO. 235-273445			
ALLOY 7075	CLAD. 00	TEMPER T7351	GAUGE 1.25000	WIDTH 60.500	LENGTH 144.500
ITEM ORDERED DIST. AEROSPACE/COMM. SPEC PLATE, SAWED MILL					
CUSTOMER SPECIFICATION EAC MS 1011E					
PART NUMBER ALFLR01024		B/L NUMBER 974900		DATE SHIPPED 06/27/12	
WEIGHT SHIPPED 10,125		NO. OF PIECES 9		GOVT. CONTRACT NO.	

CERTIFICATION
"Constellium Rolled Products, hereby certifies that metal shipped under this order has been inspected and found in conformance with the requirements of the applicable specifications as indicated herein. Any warranty is limited to that shown on Constellium Rolled Products' standard General Terms and Conditions of Sales. Test reports are on file, subject to examination."

Constellium Rolled Products Ravenswood, LLC
Rt 2 South, Century Road
P.O. BOX 68
RAVENSWOOD, WV 26164 USA

Rodney J. Felty
Rodney J. Felty - Laboratory Manager

LOT NUMBER	TEST DIRECTION	NO. OF TESTS	ULTIMATE STRENGTH K.S.I.				YIELD STRENGTH K.S.I.				ELONGATION %				COND % IACS				
			MIN.		MAX.		MIN.		MAX.		MIN.		MAX.		MIN	MAX			
			ACTUAL CHEMICAL COMPOSITION																
271111	C		SI= 0.06	FE= 0.11	CU= 1.42	MN= 0.04	MG= 2.54												
			CR= 0.21	ZN= 5.62	TI= 0.02	ZR= 0.01													
			OTHERS-EACH: .05 MAX.		OTHERS TOTAL: .15 MAX.		AL REMAINDER												
271121	C		SI= 0.06	FE= 0.11	CU= 1.42	MN= 0.04	MG= 2.54												
			CR= 0.21	ZN= 5.62	TI= 0.02	ZR= 0.01													
			OTHERS-EACH: .05 MAX.		OTHERS TOTAL: .15 MAX.		AL REMAINDER												
271131	C		SI= 0.06	FE= 0.11	CU= 1.42	MN= 0.04	MG= 2.54												
			CR= 0.21	ZN= 5.62	TI= 0.02	ZR= 0.01													
			OTHERS-EACH: .05 MAX.		OTHERS TOTAL: .15 MAX.		AL REMAINDER												
CHEM COMP	ALLOY	SILICON		IRON		COPPER		MANGANESE		MAGNESIUM		CHROMIUM		ZINC		TITANIUM		OTHERS	
		MIN.	MAX.	MIN.	MAX.	MIN.	MAX.	MIN.	MAX.	MIN.	MAX.	MIN.	MAX.	MIN.	MAX.	EACH MAX.	TOTAL MAX.		
	SEE ACTUAL CHEMICAL COMPOSITION																		
ALUMINUM REMAINDER																			

P-360-155D (06/11)

or 12/09/11



Constellium



CERTIFIED TEST REPORT
Constellium Rolled Products Ravenswood, LLC

COPPER & BRASS SALES, INC.
5 STERLING DRIVE
WALLINGFORD CT

06492-2438

COPPER & BRASS SALES
P.O. BOX 5116
SOUTHFIELD MI

48086

COPPER&BR 974902 4776

INCLUSION SERIAL#: 20120627974902 PAGE 4 OF 4

CUSTOMER PURCHASE ORDER NO. & ITEM 5400139755				Constellium ORDER NO. 235-273445	
ALLOY 7075	CLAD. 00	TEMPER T7351	GAUGE 1.25000	WIDTH 60.500	LENGTH 144.500
ITEM ORDERED DIST. AEROSPACE/COMM. SPEC PLATE, SAWED MILL					
CUSTOMER SPECIFICATION EAC MS 1011E					
PART NUMBER ALFLR01024			B/L NUMBER 974900		DATE SHIPPED 06/27/12
WEIGHT SHIPPED 10,125		NO. OF PIECES 9		GOVT. CONTRACT NO.	

CERTIFICATION
"Constellium Rolled Products, hereby certifies that metal shipped under this order has been inspected and found in conformance with the requirements of the applicable specifications as indicated herein. Any warranty is limited to that shown on Constellium Rolled Products' standard General Terms and Conditions of Sales. Test reports are on file, subject to examination."

Constellium Rolled Products Ravenswood, LLC
Rt 2 South, Century Road
P.O. BOX 68
RAVENSWOOD, WV 26164 USA

Rodney J. Felty
Rodney J. Felty - Laboratory Manager

LOT NUMBER	TEST DIRECTION	NO. OF TESTS	ULTIMATE STRENGTH K.S.I.		YIELD STRENGTH K.S.I.		ELONGATION %		COND % IACS										
			MIN.	MAX.	MIN.	MAX.	MIN.	MAX.	MIN.	MAX.									
THIS TEST REPORT SHALL NOT BE REPRODUCED EXCEPT IN FULL, WITHOUT THE WRITTEN APPROVAL OF THE LABORATORY OR AUTHORIZED QUALITY DELEGATE. THE RECORDING OF FALSE, FICTITIOUS, OR FRAUDULENT STATEMENTS OR ENTRIES ON THE CERTIFICATE MAY BE PUNISHED AS A FELONY UNDER FEDERAL LAW.																			
CHEMISTRY BY OES: ARKSPARK																			
CHEMISTRIES REPORTED IN PERCENTAGE BY WEIGHT.																			
WHEN FRACTURE TOUGHNESS TEST REQUIRED, TESTED PER ASTM E399.																			
WHEN TENSILE TEST REQUIRED, TESTED PER ASTM E8; B557.																			
Mark Paperwork: ALFLR01024																			
DUNS Number: 090570149; CAGE Code: 1YWL9																			
Mercury is not a normal contaminant in aluminum alloys and neither mercury nor any of its compounds were utilized in the manufacture of our product.																			
"END OF CERTIFICATION"																			
CHEMICAL COMPOSITION	ALLOY	SILICON		IRON		COPPER		MANGANESE		MAGNESIUM		CHROMIUM		ZINC		TITANIUM		OTHERS	
		MIN.	MAX.	MIN.	MAX.	MIN.	MAX.	MIN.	MAX.	MIN.	MAX.	MIN.	MAX.	MIN.	MAX.	EACH MAX.	TOTAL MAX.		
	SEE ACTUAL CHEMICAL COMPOSITION																		
ALUMINUM REMAINDER																			

12/09/12



Dart Aerospace Ltd.
1270 Aberdeen Street
Hawkesbury, ON K6A 1K7
Tel: 613 632 9577
Fax: 613 632 1053

PURCHASE ORDER

Purchase Order ID **PO17757**

Purchase Order Date 8/27/12

PO Print Date 8/27/12

Page Number 1 of 1

Order From :

VC-COP001

THYSSENKRUPP MATERIALS CA LTD
O/A VPK METAL- C/O T27540/PO BOX 4275,POSTAL "A"
TORONTO, ON M5W 5V8
CA

Contact Name

Vendor Phone 905 669 9444

Vendor Fax 905 738 9033

Vendor Account Nbr

Buyer

Chantal Lavoie

Requisition Nbr

Tax Resale Nbr

10127-2607

Terms

Net 30

Currency

CAD

FOB

Destination-Collect

Ship To :

DART AEROSPACE LTD

1270 ABERDEEN
HAWKESBURY, ON K6A 1K7
CANADA

PAID
8/15/2012

Line Nbr	Reference Revision ID Vendor Part Number	Description/ Mfg ID	Req Date/ Taxable	Req Qty/ Unit of Measure	Ship Method	Unit Price	Extended Price
1	M7075T6B1.000X1.000	7075 T6 BAR 1.00 x1.00	9/06/12 Yes	12.00 f		\$10.8042	\$129.65

Special Inst:

MATERIAL: 7075-T6 OR
T651/T6510/T6511/T62 BAR
AS PER AMS-QQ-A-225/9 OR AMS
4122/4123/4186/4187 OR
PER AMS-QQ-A-200/11

2	M7075T73B01.250X03.000	7075-T73 BAR 1.250" X 3.000"	9/06/12 Yes	12.00 f 1250	Yours ppd	\$26.6250	\$319.50
---	------------------------	---------------------------------	----------------	-----------------	-----------	-----------	----------

008

Special Inst:

MATERIAL: 7075-T73 OR 7075-
T7351/T73510/T73511 BAR
AS PER AMS-QQ-A-200/11 OR AMS-QQ-
225/9 OR AMS 4124
OR AMS-QQ-A/250/12 OR 4078

**MATERIAL CERTIFICATION
REQ'D UPON DELIVERY**

PO Total:

\$449.15

PO Instructions: QUOTE: PEC ST-482285

u

CL

No substitution or deviation without
consent.

Certificate of Conformity or Material
Certification required **YES** NO

Change Nbr: 1

Change Date: 8/27/12